

digital controlled devices

**d**icodes

# Dani Box Micro



manual

## 01 dicodes Dani Box Micro

The **dicodes Dani Box Micro** is an electronically controlled mod to be used with various atomizers of different sizes and diameters of 23mm and smaller.

The outside dimensions of the box are about 23.2x36.7x75.6 mm.

The Dani Box Micro is powered by one battery of size 18650 and can deliver a maximum power of 80Watts to the atomizer's coil.

It is equipped with a 0.91" OLED display on the front side between the top fire button and the plus/minus or up/down buttons for menu navigation and value adjustment.

By means of a sophisticated menu structure, the user can adjust all main parameters, as well as all kinds of individual preference settings.

The body is manufactured from high quality anodised aluminum and is offered in several colors. The head and bottom pieces are made of solid stainless steel with a brushed surface finish.

Electrically, the Mirco allows vaping with up to 80W and, beside 4 different operation modes, provides a temperature controlled vaping mode, using many different kinds of wire-materials (**dicodes-wire**, nickel, titanium, stainless steel and others).

By means of a charging station (to be purchased separately), the battery inserted can be charged inside the mod with typically 1A charging current.

Beside this option, the Dani Box Micro is equipped with an USB-C port and an on-chip charger circuit, which is capable of charging the battery with up to about 2A.

The Dani Box Micro provides several safety-features referring to its high power capability. Beside the limitation of the output current to 22A and output voltage to 11V, it continuously checks the input voltage and current and limits the output power accordingly, to always keep the system in a safe condition.

As part of this safety concept, the system's source resistance is determined, i.e. the combined resistance of the battery, contacts and internal wiring. Please see chapter 3 for further information.

## 02 Feature List

- 5 to 80W with one Li-Ion battery size 18650
- Atomizers with up to 23mm diameter
- Adjustable battery discharge level (2.5-3V)
- Up to 11V output voltage
- Up to 22A output current
- System source resistance determination
- Temperature controlled vaping mode with various wire-types
- Mechanical MOD mode (Bypass) with current limitation
- 13 Power boost modes including a “dynamic” mode (see text)
- 10 Heater protection modes
- USB-C charging up to 2A with charge current measurement
- charging contact on the bottom (requires charger station CS1)
- Atomizer resistance range 0.05 to 5 Ohms, total
- Atomizer resistance range at 80W 0.17-1.5Ohms
- Reverse battery protection
- Versatile menu structure
- Individual user preferences selection
- spring loaded center pin made of copper beryllium
- 2 Years electrical warranty (terms and conditions, see chapter 07)
- stable stainless steel / anodized Aluminium housing

# 03 Display Operation

The mod is equipped with a graphical OLED display which provides all important information about the status during and for 4 seconds after each vape.

Temperature controlled mode:  
Temperature during vape,  
coil resistance in other modes

Wattage setting. In Bypass mode  
it shows the actual power applied to the coil.

Battery Symbol  
(Charge state)

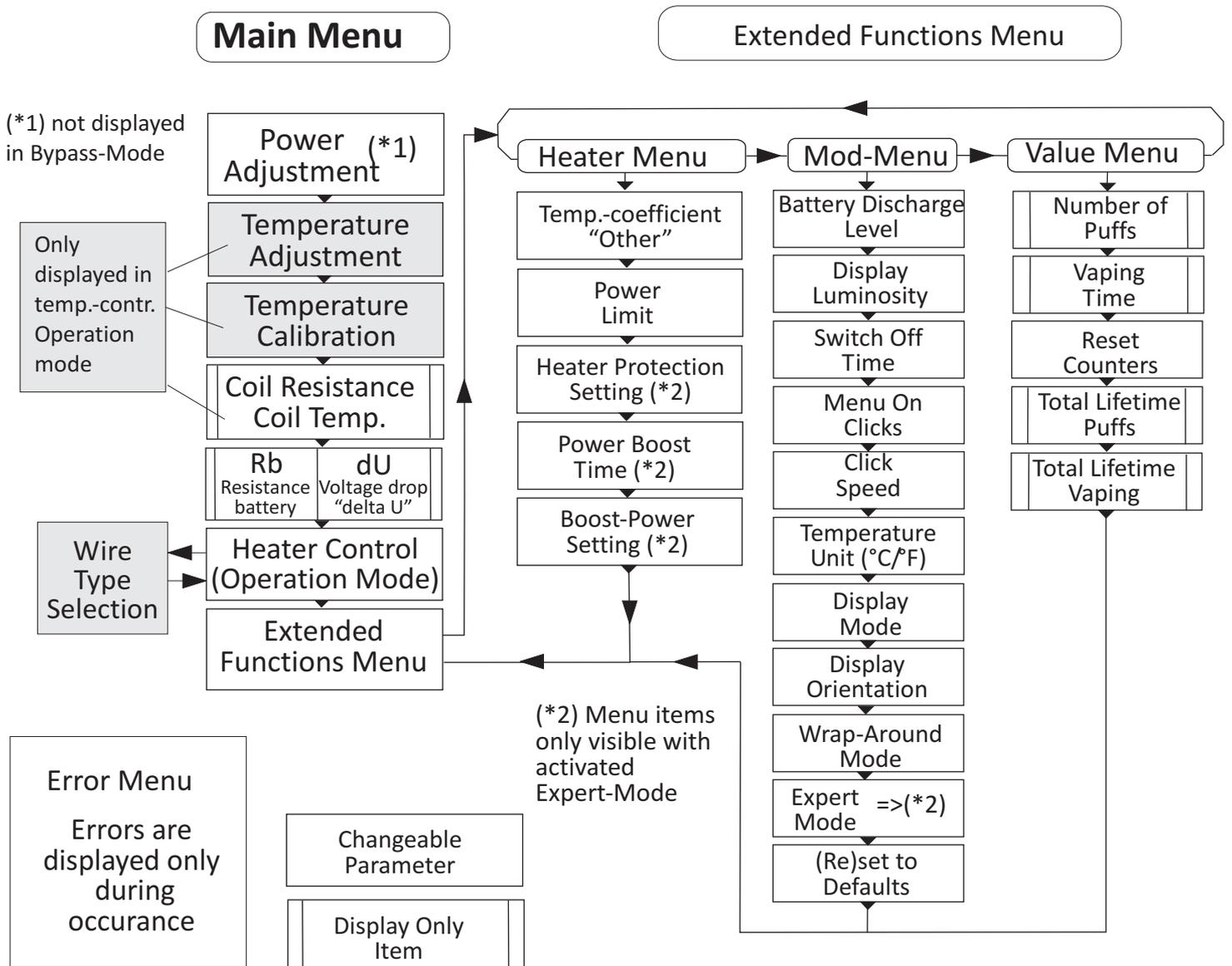
Wire Type  
(in TC-Mode only)

Coil resistance during vape,  
including temperature dependent  
increase.

Battery voltage before and  
during the vape. The difference  
is the voltage drop  $dU$ .



# 04 Menu Overview



# 05 Main Menu (Page 1)

## Switching On/Off, Key Locking and Menu-Operation

**dicodes**

**Bye...**

**Key Lock**

**Key Unlock**

The Dani Box Micro has three buttons: One bigger button as the fire and enter button below the stainless steel head-piece at the front side of the body and up/down buttons below the display-screen for navigating and changing values. The mod is switched on by shortly pressing any button 5 times in case it has been switched off actively. The display shows "dicodes".

For actively switching off the mod, the fire button has to be pressed shortly 5times => the mod displays "Bye.." and switches off shortly afterwards. Important Note: The dicodes boxmods differentiate between **active switch off** and the **automatic switch off** after the switch-off-time.

- When the device was switched off driven by the automatic timer, it will be on and entering the menu by clicking "MenuOn Click" times "up" or "down" or by pressing the fire button longer than about 0.2seconds for immediate vaping. I.e. the user can vape immediately, even when the unit was completely powered down.

- When the device was actively switch off, it can only be switched on again by clicking any button 5 times.

To avoid an unintended change of settings, for example during transportation in a pocket, the up/down buttons can be locked by pressing both buttons simultaneously: "Key Lock" is displayed. To unlock the buttons, again both buttons need to be pressed at the same time, indicated by "Key UnLock" shown on the display. Note, that it is always possible to fire! Locking just avoids changing values.

By means of the upper and lower buttons it is possible to navigate through the menu, as well as to increase and decrease values of a parameter after a short waiting, i.e. until the value is displayed inverted (black on white). The waiting time from navigation mode to the entry mode is adjustable by means of the parameter "Click Speed" in the extended functions menu (see below). It is also possible to use the Fire-button as "Enter" and "Escape" by shortly (!! ) pressing it. Longer pressing the fire button aborts entry and activates power output (vaping).

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## Changing the Power Setting / Wrap around / Power in Bypass and Temp-Control

**Power ⬆️ 18.0W**  
Power 0.00Ω V3.70/4.15

In the Power menu the power setting can be changed by means of the up and down buttons up to the Power-Limit (PLim) value or down to 5W respectively. If the wrap-around (parameter "Wrap Mode" in EF-Menu) is activated, the setting rolls over at the PLim/5W border. When wrap-

around is disabled, further increase or decrease is blocked at the borders.

The Power-Limit value is adjusted in the Extended Functions Sub-Menu "Heater" and provides a protection feature for atomizers which are not prepared for high wattage or to reduce the power range intentionally. The wattage step size is 0.5 Watt below 30W and 1W above.

In the operation mode "Bypass" (mechanical mod), changing the power setting is not available, because the power is defined by the battery voltage and coil resistance. The menu "Power" is not displayed in this case, but the value displayed during and after the vape shows the actual power output to the coil.

With temperature controlled vaping activated, the power setting is the power limit for the temperature regulator. If the power level is smaller than the value needed to achieve the selected temperature, the operation changes from a temperature regulator to a temperature limiter. If the power level is sufficiently high, it sets the heating up speed of the coil until the set-point temperature is reached.

There are several conditions, where the output power is limited and the adjusted power is not applied to the coil. For further information, see below "notes to very high power vaping and power limitation" and the additional explanations for the parameter Ubat,min in the extended functions menu.

## 05 Main Menu (Page 2)

### Setting the Temperature

**Temp**  $\updownarrow$  **205°C**  
NiFe30 0.00Ω V3.70/4.15

This menu item is **only available and displayed if temperature controlled vaping is selected** (see Heater-Control menu item below). So the menu structure adapts to the selected operation mode.

The Temperature Up/Down menu sets the setpoint for the coil temperature during vaping. The temperature setpoint can be selected from 120°C to 280°C (250°F- 540°F) in steps of 5°C (10°F). To achieve a high precision temperature control, a correctly performed reference measurement (TempCal Init) is mandatory, see next item.

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### Manual Coil Temperature Calibration

**T.Cal** **Init**  
NiFe30 0.00Ω V3.70/4.15

This Menu item is **only displayed if temperature controlled vaping is selected** (see Heater Control menu item below). For the use of temperature controlled vaping, the calibration measurement is a very important part of it.

The temperature calibration measures the coil resistance at room temperature (20°C) as the reference for temperature controlled vaping. This, together with the wire's temperature coefficient enables the device to calculate the coil's temperature. The calibration must be confirmed in a second step to avoid accidental activation. After confirmation the display shows "process" until the calibration is completed. It is extremely important to understand, that, if the calibration is performed at a temperature other than 20°C, the control will regulate a constant temperature, but with an offset deviation. So take the ambient temperature during the temperature adjustment into account. Similar, if a wrong temperature coefficient was adjusted, the actual temperature might deviate dramatically from the set-point (here it is a factor and not an offset). Always perform a calibration, when a new atomizer is attached, even if it is made from the same coil material.

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### Coil Resistance and Coil Temperature

**R 0.10Ω T 212°C**  
NiFe30 0.10Ω V3.70/4.15

This is a display only menu item. The coil resistance is displayed in a range from 0.00 to 9.90 Ohms. If temperature controlled vaping is selected, the measured/calculated coil temperature is also displayed, if not, the display shows T ---.

**Note that the display will be continuously updated, if the plus or minus button is kept pressed after the values have been highlighted (or inverted). This can help during problem diagnoses .**

In TC-mode, if the display does not show 20°C after calibration, even with a cooled down atomizer, we recommend to perform the calibration again.

Note that for coils with very low resistance, like Nickel-coils, or with low temperature coefficient, like stainless steel coils, a slight mechanical rearrangement (tightening the atomizer) can lead to drastical changes in the temperature control due to the change of contact resistances. We therefore recommend to use other than Nickel coils, e.g. The NiFe30 (RESISTHERM) wire from dicodes.

Also note, that when the device shows very high or very low temperatures the measured resistance deviates a lot from the stored calibration value. This is not a fault of the mod. Check the contacts and atomizer connection, then.

## Battery Status

Rb 32mΩ dU 450mV  
Power 0.00Ω V3.70/4.15

Every battery has an inner resistance. This resistance depends on its construction and chemistry. As a rule of thumb: The higher the capacity the higher the inner resistance and vice versa.

Commonly used batteries of 18650 size have inner resistances of about 18mΩ up to 40mΩ. Therefore, the voltage at its contacts always drops when current is drained. The more current is drained, the higher the drop will be. The typical contact and wiring resistance of the Dani Box Micro sums up to about 6mΩ. The Dani Box Micro always shows the voltage with and without current drained at the right corner in the bottom line of the screen ("V3.70/4.15" in the picture here). The lower value is the one measured at the end of the last vape, the higher one is the idle voltage.

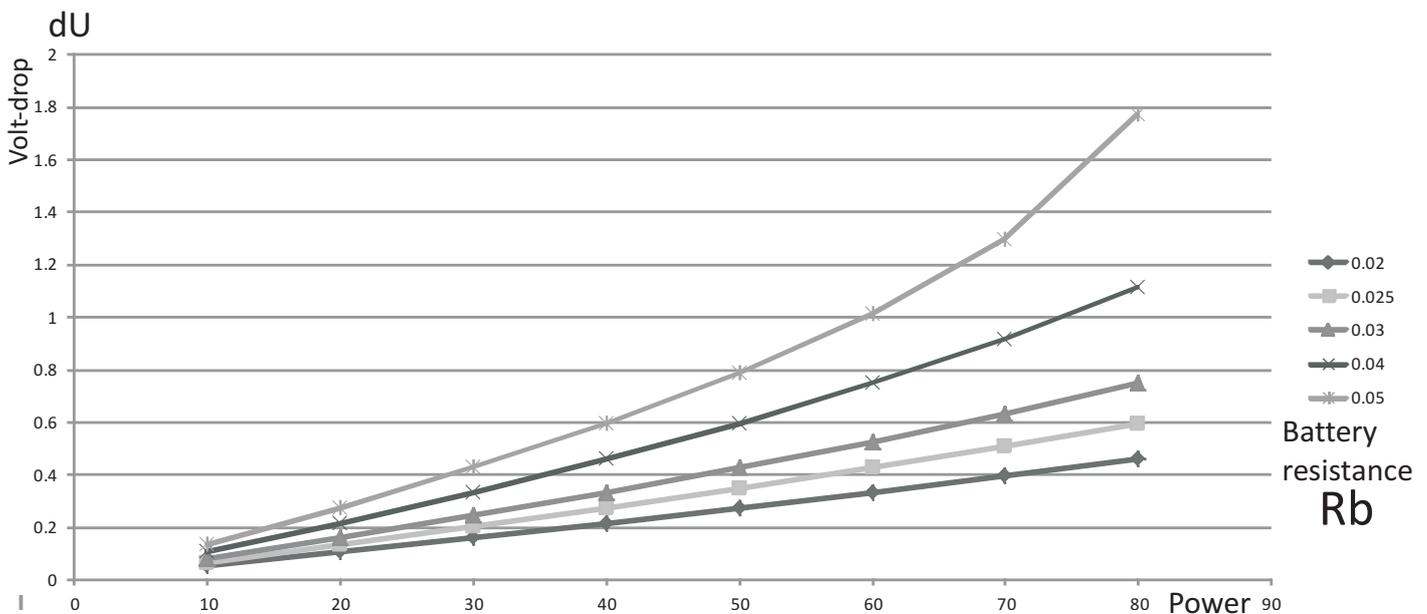
The Dani Box Micro has an additional feature supporting the user to evaluate the quality of the battery and the system contacts on the battery side. This feature is gaining importance especially when vaping at very high powers, i.e. between about 50-80W:

In the menu there is the display item of Rb (Resistance battery = total resistance at battery side) and dU (delta Voltage = voltage drop or difference of voltage without and with current drained during vape).

Note "U" is the SI unit symbol of a voltage.

At high power, the current drained from a battery will lead to a significant voltage drop at the systems source resistance. The by far biggest part of the voltage drop is created INSIDE the battery and NOT in the device. Please keep this always in mind.

The diagram below shows the voltage drop dU depending on the source resistance Rb based on a battery fully charged to 4.2V. When the battery is not fully charged the drop will increase even more, because of the increasing current needed to provide the same output power.



## 05 Main Menu (Page 4)

### Notes to Very High Power Vaping and Power Limitation

When vaping at high power it is strongly recommended that only the best in class batteries are used and that all contacts are kept clean. Always keep in mind that 80W taken even from a high drain battery will create power losses in the batteries inner resistance as well as at all mechanical contacts, which finally will reduce the total vape time and lead to volt drop. The power-losses inside the battery can be significant as a simple calculation shows:

Example (neglecting efficiency of electronic):

Inner battery resistance 25mΩ	}	Power-loss,battery = $(80W/3.3V)^2 * 25m\Omega = 15W$ (20% of output power)
Voltage at battery under load 3.3V		
Output Power 80W		

**We strongly recommend to use the boost-mode for (boost-)powers of >60W or to use the TC mode.** This will prevent to overheat the liquid and help avoiding the creation of hazardous substances.

The box is equipped with different kinds of power reduction mechanisms to keep the operation in a safe region for the battery and the electronic. If the power is reduced, the actual power output is displayed instead of the setpoint.

1. The output current is limited to 22A: When the atomizer or coil resistance is comparably low and when the power is set to high values, the actual output power will be limited according to the formula

$$P_{out} \leq I_{max}^2 * R_{coil}$$

Example:  $R_{coil}=0.12 \Omega \Rightarrow P_{out,max} = (22A)^2 * 0.12\Omega = 58.8W$ , regardless of the power setting (unless it is lower than 59W)

The limitation works dynamically, i.e. if the wire changed (e.g. a TC-wire), the limitation will adapt to this. During limitation the display shows a **blinking "Iout"** at the position of the battery voltage display.

2. The output voltage is limited to 11V: When the atomizer or coil resistance is high, power is limited according to

$$P_{out} \leq U_{max}^2 / R_{coil}$$

Example:  $R_{coil}=1.8\Omega \Rightarrow P_{out,max} = (11V)^2 / 1.8\Omega = 67.2W$

The limitation works dynamically. For example when using a TC-wire the initial power can be very high and as soon as the wire is hot, the power will be reduced. During limitation the display shows a **blinking "Uout"** at the position of the battery voltage display.

3. The output power is limited if the source resistance  $R_b$  (battery inner resistance including contact resistances and internal wiring) is higher than  $36m\Omega$ . During limitation the display shows a **blinking "Rbat"** at the position of the battery voltage display.

4. The output power is reduced, when the battery voltage drops to a value dependent of parameter  $U_{bat,min}$  (range 2.5 to 3.0V) according to the formula

$P_{out,max} = \text{the lower of } [80W \text{ and } 10W + (U_{bL} - U_{bat,min}) * 10W / 0.1V]$

Example:  $U_{bat,min}=2.5V$ ,  $U_{bL}=3.15V$  (battery voltage including drop during power output)

$\Rightarrow P_{out,max} = 10W + (3.15 - 2.5)V * 10W / 0.1V = 75W$

Note that the power is less reduced, when the battery inner resistance is low. Also note that power is reduced only, if the battery voltage drops below 3.2V (at  $U_{bat,min}=2.5V$ ).

During limitation, the display shows a **blinking "low"** at the position of the battery voltage display.

# 05 Main Menu (Page 5)

## Heater Control (Operation modes)

The mod can be used in up to 5 operation modes. The mode can be selected in this menu:  
The default operation is either power (0) or temperature controlled vaping (1).  
With the "Expert Mode" (Extended Functions Mod-Menu) enabled, additional operation modes are Heater Protection (2), Power Boost (3), and Bypass (4, mechanical mod).  
With Expert Mode disabled, the menu options 2..4 are masked out.

**HCtrl Power**  
Power 0.00Ω V3.70/4.15

### 0. Power Mode

In the power operation mode the wattage selected in the power setting menu is applied to the coil, unless there is a power limitation due to a condition described above under "notes to very high power vaping".

For example, with a coil resistance of 2 Ohms and a power setting of 80W, the required voltage at the coil is 12.6V. So with 2 Ohms the maximum wattage is 60.5W ( $(11V)^2/2R=60.5W$ ).

Or, if the coil resistance is 0.1 Ohm the maximum power is 48.4W, because  $(22A)^2 * 0.1\text{Ohm}=48.4W$ .

As can be seen from the examples, with high coil resistance the power is limited by the maximum voltage of 11V and with low resistances by the maximum current of 22A. The fact is also reflected in the feature list: A power of 80W is guaranteed from 0.17 to 1.5 Ohms. (Resistances of 0.05 to 5 Ohms are possible, but with a reduced power).

**HCtrl TmpCtrl**  
NiFe30 0.00Ω V3.70/4.15

### 1. Temperature controlled vaping

In this mode the mod will regulate the temperature of the coil to the pre-set value, except the power setting is too low to achieve the temperature. So please note to adjust the power setting to a value high enough, if you choose temperature controlled vaping. Otherwise the temperature regulation changes to a temperature limitation mode.

**Wire320 NiFe30**  
NiFe30 0.00Ω V3.70/4.15

⋮

**Wire320 Other**  
NiFe30 0.00Ω V3.70/4.15

When HCtrl is set to TmpCtrl, the menu directly jumps to the selection of the wire type. Here the user can select between dicodes-wire (NiFe30), Nickel 200 (Ni), Titanium (Ti), several sorts of stainless steel, NiFe48 and "Other". With "Other" selected, the temperature coefficient defined in the Extended Functions / Heater Menu under item "Temp. Cof" is used. The value of the selected coefficient is displayed behind "Wire".

For commonly used wires, the predefined coefficients are: NiFe30=320, Nickel200=620, Titanium=350, SS304=105, SS316=88, SS316L=92 and NiFe48=480. Note that there are different alloys for Titanium and Stainless Steel on the market, so the predefined values can deviate from the actual wire-value you use. In these cases it is preferable to choose "Other" as the wire type and set the value of the wire in the extended functions heater menu "TempCof". The range for the coefficient is 050 to 650.

If you use the dicodes wire (RESISTHERM) it is guaranteed that the wire will always have the same coefficient, because the wire was especially designed for temperature regulation purposes. The regulation accuracy is best then, as the combination of resistivity and high coefficient is very good.

Note for using Nickel wire: Nickel has a high and always precise temperature coefficient (Ni200). But Nickel is not so easy to handle, because it is quite soft and it leads to very low resistance coils, because of its high conductivity. For the regulation accuracy smallest changes of contact resistances due to atomizer movements (tightening) or mechanical thermal elongations lead to poor regulation accuracy.

# 05 Main Menu (Page 6)

Main Menu



Parameter ↑  
Extended Functions  
Heater Menu



## 2. Heater Protection Mode (only when Expert Mode=1)

The heater protection mode is a periodic interruption of the power applied to the coil. The duration and the repetition rate of the interrupts is selected by means of the parameter "Htr Prot" in the extended functions mod-menu. The repeated power interrupt helps to avoid a break in liquid flow and thus an increase in temperature.

The table below shows the relation between power interrupt and appliance time in dependence of the parameter "Heater Prot":

Value Heater Prot	On-Time [ms]	Off-Time [ms]	Powerfactor
1	400	100	0.80
2	600	100	0.86
3	800	110	0.88
4	1000	120	0.89
5	1350	150	0.90
6	2000	200	0.91
7	2000	180	0.92
8	2000	150	0.93
9	2000	100	0.95
10	2000	80	0.96

## 3. Power Boost Mode (only when Expert Mode =1)

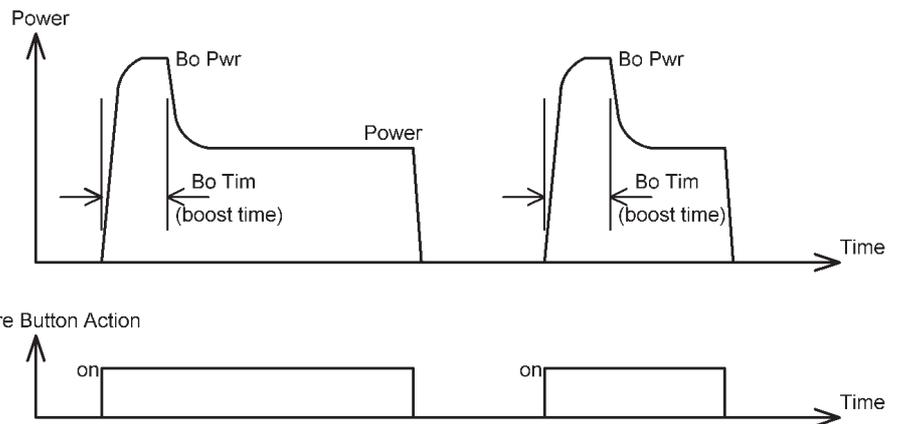
The Power Boost Mode enables an initial short term high power pulse applied to the coil (boost). When in Boost Mode, the power setting of boost appears in the main menu as well as in the Extended Functions / Heater menu under "Bo Pwr".

Besides 12 selectable initial boost times, the Dani Box Micro has a new feature called dynamic boost: When "dyn" is selected for the boost time ("Bo Tim" in the Extended Functions /Heater menu) the selected boost power is applied to the coil, when the fire- and plus-button are pressed simultaneously.

Main Menu



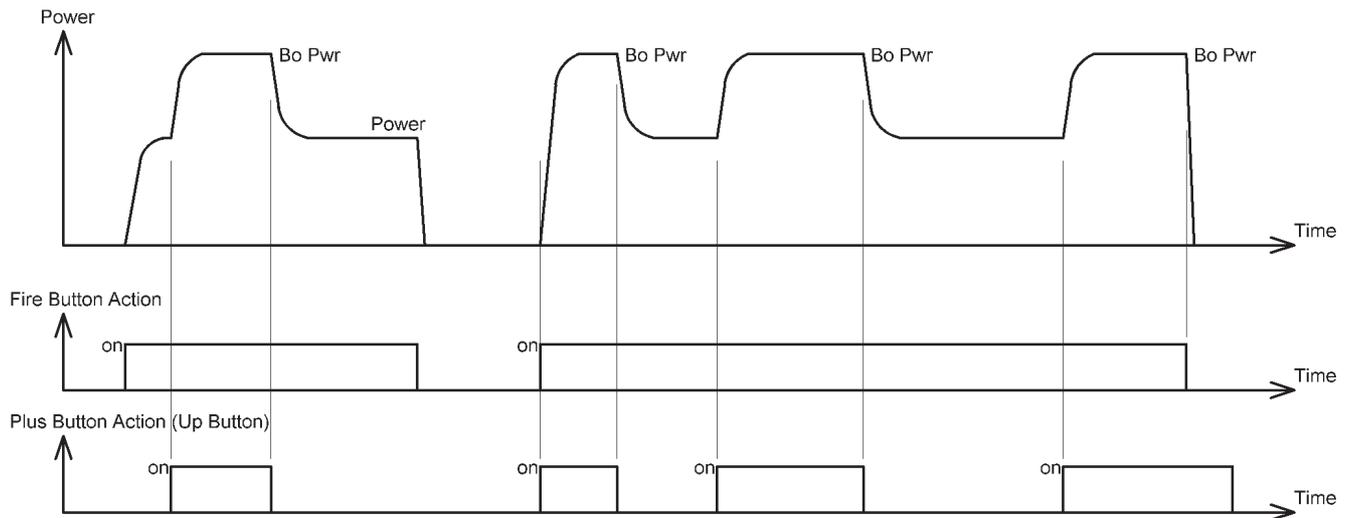
Parameter ↑  
Extended Functions  
Heater Menu



The dynamic boost operation is illustrated on the top of the next page: Whenever the fire button and the plus button are pressed at the same time, the boost power is selected and applied to the coil. Otherwise just the selected power is applied. Note that the maximum dynamic boost time is limited to 2 seconds! When 2 seconds elapse, only the power is applied to the coil regardless of the plus button. All power limitations are active, also during the boost time.

# 05 Main Menu (Page 7)

## Illustration of the Dynamic Boost Operation



## Extended Functions Menu

The Extended Functions Menu provides three logically grouped sub-menus:

**Extend. Funct. 0**  
Power 0.00Ω V3.70/4.15

- ➔ Heater Menu Settings related to the heater or coil
- ➔ Mod Menu Settings related to the individual usage and appearance
- ➔ Value Menu Provides several statistics of vaping

The Extended Functions Menu offers a lot of setting options of the device, to provide the highest possible flexibility for the user to individually adjust it to whatever preferences. Normally, once the settings were made, the user will need to change the parameter rarely. In order to keep the main menu as short as possible, the extended functions menu was created.

The many options may frighten some of the users initially. But without the extended functions menu the mod would not be able to address all different customer requirements. Please take a bit of time to get familiar with the menu. We are sure, as soon as you have gained an overview, the individual setup is a walk-over. See the next pages for a more detailed explanation of the Extended Functions Menu.

## Error Messages

**Err 1 ChkAtom**  
NiFe30 0.00Ω V0.00/4.15

If an error occurs, the mod directly jumps to the error menu and displays the error number and a mnemonic (short-term) description.

The possible error messages are:

- 0 OvrVolt: The input voltage is too high. The Dani Box Micro operates with one battery. If the input voltage exceeds 4.5V this error message is displayed. Reduce the input voltage to the specified range.
- 1 ChkAtom: No atomizer detected or open coil.
- 2 TempRef: A problem during the temperature reference measurement occurred
- 3 N/A
- 4 OverCur: Short on coil or coil breakdown (open)
- 5 LowBat: The battery voltage under load (with current drained from it) has reached the minimum discharge level, defined with parameter UbatMin in the extended function mod-menu.
- 6 EleHot: The electronics have heated up too much and needs to cool down. This error will not occur with normal usage of the mod.
- 7 TimeOut: The maximum puff-time is limited depending on power. For a power <20W it is 20 seconds. Above 20W it decreases by 0.5seconds per Watt, above 40W it is 10 seconds.
- 8 LowR: In Bypass mode the coil resistance is too low.

# 06 Extended Functions Menu (Page 1: Overview)

<p><b>Extend. Funct. 0</b> Power 0.00Ω V3.70/4.15</p> <p><b>Heater Menue</b></p> <p>Change wire temperature coefficient of "Other" wire (*1) Default 320</p> <p><b>Tmp.Coef 320</b> Bypass 65.0W V3.70/4.15</p> <p>Set Power Limit (80Wmax.) Default 80W</p> <p><b>Pwr Lim 80W</b> Power 0.00Ω V0.00/4.15</p>	<p><b>Extend. Funct. 0</b> Power 0.00Ω V3.70/4.15</p> <p><b>Mod Menue</b></p> <p>Set the minimum bat discharge level (2.5..3V) Default 2.7V</p> <p><b>UBatMin 2.5V</b> Power 0.00Ω V0.00/4.15</p> <p>Set display luminosity (1 low to 5 high brightness) Default 4</p> <p><b>Lumen 5</b> HtrProt 6 V3.70/4.15</p> <p>Select auto power off time (1-2-5-10-15-20-30-60 minutes) Default 5min.</p> <p><b>SwOff Time 5</b> Power 0.00Ω V3.70/4.15</p>	<p><b>Extend. Funct. 0</b> Power 0.00Ω V3.70/4.15</p> <p><b>Value Menue</b></p> <p>Counts the number of puffs since last counter reset.</p> <p><b>Cycles 20</b> Bypass 65.0W V3.70/4.15</p> <p>Displays pure vaping time in H:MM:SS since last counter reset</p> <p><b>Time 0:01:10</b> Power 0.00Ω V0.00/4.15</p> <p>Reset the counters above.</p> <p><b>Reset Cntr 0</b> Power 0.00Ω V0.00/4.15</p>
<p>Select heater protection mode (1..10) Default 6</p> <p><b>Htr Prot 6</b> Bypass 65.0W V3.70/4.15</p> <p>Select power boost time (0.1 ...1.2, dyn) Default 3</p> <p><b>TBoost 0.2sec</b> Bypass 65.0W V3.70/4.15</p> <p>Select power boost power (1..10) Default 50W</p> <p><b>B-Pwr 18W</b> Bypass 65.0W V3.70/4.15</p> <p>Only visible when Expert Mode =1</p>	<p>Select number of clicks to get into the menu (1..5). Default 1</p> <p><b>MenuOnClk 1</b> Power 0.00Ω V0.00/4.15</p> <p>Speed for button usage (1 fast..4 slow). (*2) Default 3</p> <p><b>Clk Speed 3</b> Power 0.00Ω V0.00/4.15</p> <p>Selects temperature unit either °Celsius or °Fahrenheit. Default °C</p> <p><b>Temp.Unit °C</b> Power 0.00Ω V0.00/4.15</p> <p>Parameter display during vape off/post/cont (*3) Default cont</p> <p><b>Disp.Mode cont</b> Power 0.00Ω V0.00/4.15</p>	<p>Total lifetime puffs of mod. Not resettable.</p> <p><b>TotCyc 20</b> Power 0.00Ω V0.00/4.15</p> <p>Total lifetime vaping time of mod in HHHH:MM Not resettable.</p> <p><b>TotTim 0:01</b> Power 0.00Ω V0.00/4.15</p>
<p>↑</p>	<p>Select display orientation between Left and Right (handed) Default R</p> <p><b>Disp.Dir R</b> Power 0.00Ω V0.00/4.15</p> <p>Wrap around (roll over or stop at min/max) Default 1</p> <p><b>Wrap.Mode 0</b> Power 0.00Ω V0.00/4.15</p> <p>Select Expert mode to enable power boost, heater protection and bypass mode. Default 0</p> <p><b>Exp.Mode 0</b> Power 0.00Ω V0.00/4.15</p> <p>Switch back all settings to factory defaults</p> <p><b>SetDef Init</b> Power 0.00Ω V0.00/4.15</p>	

(\*1 ) The temperature coefficient selects the type of wire material in the range 050 to 650: When TC-mode is selected (Main menu HCtrl=1), the user must select the wire type to be NiFe30 (320, dicodes wire), Ni200 (620), Titanium (350), SS304 (105, V2A), SS316 (88), SS316L (92), NiFe48 (480) or "Other". The value for "Other" is adjusted here. Value to select = Literature-value\*10E5 K. Example: Ni 6.2E-3\*1/K \* 10E5\*K => 620

(\*2 ) Setting 1 (fastest) up to 4 slowest

(\*3 ) When temperature controlled vaping mode is selected and with diplay mode=post/cont, the current values of "Power", "Temperature" and "Wire-Resistance" can be observed 4 seconds after/during the vape. In power mode, the battery voltage, power and resistance is displayed. In Bypass mode the measured power is displayed. With display mode = off no parameters are displayed after or during the vape

## 06 Extended Functions Menu

Additional Explanation to several menu items, page 1

In the following paragraphs, explanations are given for those parameters and items, which are not self explanatory or which have interdependencies with other parameters or functions.

**Tmp.Coef** 320  
Power 0.00Ω V0.00/4.15

The selection of the correct wire-temperature-coefficient is very important for the correct operation of the mod, when temperature controlled vaping is selected. As soon as TC-mode is selected, a multiple choice list of commonly used wires types with predefined coefficients is displayed and the wire type "Other".

The coefficient of this "Other" wire is adjusted in this menu item. Note that stainless steel wires and also titanium wires often have not well defined coefficients, depending on their exact alloy composition. The TCoef item in the menu is visible, even if the operation mode is not selected to temperature controlled vaping.

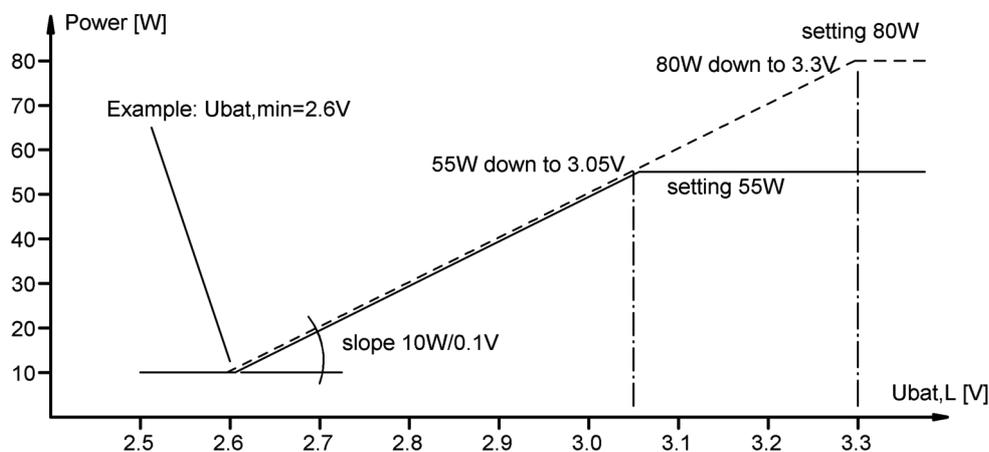
**Pwr Lim** 80W  
Power 0.00Ω V0.00/4.15

Power Limit defines the adjustment range of the power in the main menu. As stated in the main menu already, the limit value sets the roll-over or stop point of the menu "Power". The power limitation makes sense especially in the power vaping mode to reduce the range to the used atomizer.

**UBatMin** 2.5V  
Power 0.00Ω V0.00/4.15

All dicodes devices have a functionality to adjust the minimum discharge level of the battery between 2.5V and 3.0V (older models 3.5V). Almost all available batteries on the market specify the minimum discharge level of 2.5V to 2.7V. If the user is unsure whether her/his specific battery meets this specification, the level should be set to 2.7V.

The selected voltage is the voltage at the electronics input, when current is drained from the battery ( $U_{b,L}$ ). In contrast to other available tube- and box-mods on the market, which stop operation already at 3.4V, the lower discharge level on dicodes mods lead to a better battery utilization.



At  $U_{b,L} + 0.7V$  a power reduction is activated depending on the actual power setting. The reduction starts when the power selected hits the slope from  $U_{b,L} + 0.7V @ 10W$  to  $U_{b,L} + 0.7V @ 80W$  as shown in the diagram above.

**SwOff Time** 5  
Power 0.00Ω V3.70/4.15

The time to automatic power off the device can be selected between 1 minute up to 60 minutes. We recommend to choose 1 or 2 minutes, because the mod is always immediately on and ready to vape, when the fire button is pressed.

This provides the best utilization of the battery. When off, the device draws zero current from the battery.

Note that if the mod was actively switched off by the user (5 times fast clicking of the fire button), the instant power on is not available. In this case the mod has to be switched on with 5 clicks first.

## 06 Extended Functions Menu

Additional Explanation to several menu items, page 2

**Disp.Mode cont**  
Power 0.00Ω V3.70/4.15

The display mode switches on and off the dynamic display of several parameters during and after the puff. The setting “cont” (continous) will display values during and 4 seconds after the vape. With “post” the values are displayed only after the puff and off disables the display.

The values shown depend on the operation mode: In temperature controlled mode, the parameters are the temperature, coil resistance, temperature regulating power and a battery symbol.

For the modes power, boost and heater protection, the selected power (or limited power in case), the coil resistance and the battery voltage are displayed. When Bypass mode is selected, the coil resistance and the battery voltage dependent, measured power is displayed, as there is no fixed power setting in Bypass mode.

**Exp.Mode 1**  
Power 0.00Ω V3.70/4.15

The Dani Box Micro can be used in 5 different modes. But in order to keep the menu as short and simple as possible, 3 of the 5 modes are only available, if the Expert-Mode is set to 1. The name is Expert-Mode, because the use of the additional operation modes requires additional knowledge about their functionality.

The additional modes available with Expert Mode set to 1 are “Power Boost”, “Heater Protection” and “Bypass”.

Here again the modes in an overview:

- |                       |   |
|-----------------------|---|
| Mode0<br>Power        | Vaping with a constant power setting. The selected power is applied to the coil, unless the coil’s resistance affords a different power setting or power is limited due to other reasons.   |
| Mode1<br>Temp-Cont.   | The power applied to the coil is calculated by a temperature controller which keeps the coil’s temperature constant. Important to note: Set the correct temperature coefficient and perform a calibration at room temp.   |
| Mode2<br>Heater-Prot. | The power applied to the coil is repeatedly interrupted to enable a liquid flow und thus to limit the temperature.  |
| Mode3<br>Power-Boost  | The coil is quickly heated up initially. Moreover an repetitive boost can be selected. We recommend not to set the boost-power value too low but adjust a lower normal power setting to limit the coils temperature rise.   |
| Mode4<br>Bypass       | The mod behaves like a mechanical mod, i.e. the battery voltage is directly applied to the coil. This, with the restriction, that the maximum current is 22A. Note that the vape now depends on the charging level of the battery, and the coil should not be too low in resistance as then 22A is the limiting factor. If the resistance is too low in Bypass-mode, Err8 LowR is displayed and vaping is not possible. |

## 06 Extended Functions Menu

Additional Explanation to several menu items, page 3

**SetDef** **Init**  
Power 0.00Ω V3.70/4.15

With “Set Defaults” it is possible to reset all settings to the delivery status. The reset is initiated by selecting the menu and pressing a button. To avoid unintended resetting the user has to confirm the procedure by again pressing the button when “confirm” is displayed. “Process” shows that the reset is performed.

Most of the defaults are listed in the overview diagram of the Extended Functions Menu.

Those settings missing there are:

Power: 10W  
Temperature: 210°C  
Heater Control Mode: 0 (Power, normal VW)  
Wire Type: NiFe (320)

### Value Menue

The Extended Functions Menu has another sub-menu showing several statistical values.

There are two types of value-counters, either resettable to zero or not.

The statistic counters are saved whenever the mod is automatically or manually switched off.

In contrast, if the battery is removed from the mod before switching off, the changes of the counters since the last switching on are lost.

**Cycles** **20**  
Bypass 65.0W V3.70/4.15

The following statistical values are stored:

**Time** **0:01:10**  
Bypass 65.0W V3.70/4.15

- Cycles Number of puffs. The counter can be reset to 0.

**Reset Cntr** **0**  
Bypass 65.0W V3.70/4.15

- Time The timespan during which power was applied to the coil, i.e. vaping time. The counter can be reset to 0.

**TotCyc** **20**  
Bypass 65.0W V3.70/4.15

- TotCycl “Total Cycles” is the number of puffs throughout the entire mod’s life. It cannot be reset.

**TotTim** **0:01**  
Bypass 65.0W V3.70/4.15

- TotTime “Total Time” is the total time of vaping (not stand by) in a format HHHH:MM that is 4 digits of hours and 2 for minutes. It cannot be reset.

The menu item **Reset Cntr**, i.e the resetting of the counters, is intentionally positioned between resettable counters and those which cannot be reset. So it is easier to remember, which are reset.

### Charging the device

The device has two charging options:

The recommended charging mode is to use the built in USB-C connection to a readily available (wall-) power-supply with USB-A output, with a minimum output current of 2Amps. Note that the USB-C port on the Dani Box Micro is a charge only port.

The second option is to use the charging contact with the use of the CS1 charge station by dicodes.

The charge current of the CS1 depends on the contact resistance between device and station is typically 1A (2A maximum, limited by the CS1).

## 07 Charging

### Charging the device

The device has two charging options:

The recommended charging mode is to use the built in USB-C connection to a readily available (wall-) power-supply with USB-A output, with a minimum output current of 2Amps. Note that the USB-C port on the Dani Box Micro is a charge only port.

Use an adapter of USB-C to USB-A if your source has an USB-C output only.

The second option is to use the charging contact with the use of the CS1 charge station by dicodes. The charge current of the CS1 depends on the contact resistance between device and station is typically 1A (2A maximum, limited by the CS1).

Always use the dedicated inlay for the Dani Box Micro, when using the CS1.

Important note: The Dani Box Micro is very light weight due its small dimensions. The weight might be too low for a sufficiently good contact to the spring pins of the CS1. We recommend to charge the Dani Box Micro with an atomizer attached to the 510 connector to increase weight.

## 08 Warranty and Disclaimer

### Warranty

All devices produced by dicodes must pass extensive electrical tests, calibrations and optical inspections before being packed and shipped. If nevertheless an erroneous operation is detected, dicodes will take care about within two years after purchase. The customer is therefore requested to keep the invoice.

The **warranty** refers to the error free operation of the **electronics hardware and software during normal use**.

In case the device shows a permanent electric fail or if a software bug is detected, the user is free to send the device back to dicodes for repair without cost (shipping cost to dicodes in Germany is not covered by the warranty).

The customer is requested to check the devices housing for scratches or marks, prior to any use. Company dicodes cannot accept claims after any use of the mod. In the case the customer is not sure whether the malfunction is covered by the warranty, please contact dicodes by email [info@dicodes-mods.de](mailto:info@dicodes-mods.de) prior to sending back the device.

If a sent back defective device is not covered by the warranty, dicodes will give the customer a quote for repair, before any repair action takes place.

The postal fee or shipping charge from the customer to dicodes is not covered by the warranty in any case. It is in the customers own responsibility to inform about possible customs regulations, when sending devices from a non-EU country. Dicodes can give advice in case.

Remove the battery! The battery may not be shipped! Please send the device to:

Company: dicodes GmbH

Street: Friedrich der Grosse70

ZIP-Code: 44628

Town: Herne

Country: Germany

Our email address is : [info@dicodes-mods.de](mailto:info@dicodes-mods.de)

### The warranty does not cover:

- defects or fails due to misuse, contamination by liquid or dirt, damage, tampering, lack of care, exposure to temperatures higher than 45°C or lower than 0°C, or by dropping
- scratches or marks due to normal wear and use
- defects due to the use of faulty or incorrect batteries

Note: Always keep the charger contact at the bottom of the device clean and free of liquid. Liquid (resinified) can conduct electrical current. This can discharge the battery or damage the device.

The warranty voids, when:

- dropping the device on the floor (\*)
- attempting to open or opening the device
- maintaining or repair by unauthorized persons

(\*) Do not use a device which dropped, because the electronic could be damaged. Contact dicodes.

## 09 Remarks and Notes

### Battery

Always use batteries with high drain or very high current capability, flat top, unprotect from high quality manufacturers. Avoid to use no-name products. Using low quality batteries will void the warranty. Insert the battery with the plus terminal in the direction towards the atomizer and in angular position.

### Warranty

Opening the device, other than the battery cap, to change the battery, will void the warranty!

### Electronic cigarettes

Electronic cigarettes are NOT healthy. But so far all studies indicate, that they are less harmful compared to tobacco- cigarettes. Electronic cigarettes are an alternative to tobacco-products, but should not be regarded as an dehabituatation to smoking. Electronic cigarettes are not suited for children and youngster below 18years of age, non-smokers, pregnant women, persons with allergies against Nicotine, Propylene Glycol and persons with cardiovascular disease. Selling to persons below 18years of age prohibited!

### Battery Disposal

You bought a rechargeable battery powered product. The rechargeable battery lasts long, but wears out nevertheless. Li-Ion batteries may not be disposed in household waste. Customers are obligated by law to dispose wear out batteries to apporiate gathering points.

### Mod Disposal

The symbol below indicates that this product should not be treated as household waste, but according to WEEE (waste electrical/electronical equipment) should be reused or recycled. Thank You!

dicodes GmbH  
Friedrich der Große 70  
44628 Herne  
Germany  
Phone: +49 2323 1463635  
Email: [info@dicodes-mods.de](mailto:info@dicodes-mods.de)  
Web: [www.dicodes-mods.de](http://www.dicodes-mods.de)



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